



# Costa Rica's Natural Heritage

October 19-29, 2024

**11 days for \$4,681 total price from Atlanta**

(\$4,295 air & land inclusive plus \$386 airline taxes and fees)



This tour is provided by  
Odysseys Unlimited,  
seven-time honoree  
Travel + Leisure's World's  
Best Tour Operators award.



An Exclusive Small Group Tour for  
Alumni & Friends of Emory University



Dear Emory Alumni and Friends,

We invite you to join us on an exclusive 11-day journey through Costa Rica. In this small, nature-kissed Central American democracy, your small group sets out on a relaxed yet comprehensive exploration to discover staggering biodiversity in four distinct regions, from cloud forest to rainforest, Central Valley to Pacific Coast.

Setting out from the capital of San José, you will take a guided excursion to Irazú National Park to see Costa Rica's tallest and largest volcano, followed by a visit to the Doka Coffee Estate. Then travel northward to the Arenal region for spectacular views of Arenal Volcano. Explore a biological reserve and experience the rainforest from the canopy level as you traverse a series of suspension bridges high above the forest floor. Then visit the cloud forest region of Monteverde. Your adventure concludes with a three-night stay in Guanacaste and a float safari on the Tempisque River. A 4-day/3-night pre-tour option in Tortuguero National Park is also available.

Space is limited to 18 guests, and we expect this tour to fill quickly. Book today!

Sincerely,

Caroline Davidson  
Associate Director, Campus and Community Engagement  
Emory University

## THE EMORY TRAVEL PROGRAM RESERVATION FORM: COSTA RICA'S NATURAL HERITAGE

To reserve your place on tour, **please call Odysseys Unlimited, Inc. toll-free at 888-370-6765**. Please have the information outlined below available to share with an Odysseys Unlimited Travel Counselor.

**If you prefer**, you may also complete this Reservation Form and submit it to Odysseys Unlimited's office. Once this request is received, a Travel Counselor from Odysseys Unlimited will contact you within two business days to securely take your credit card information for the deposit. Your reservation is not confirmed until your deposit is paid and processed. Payment may be made by American Express, Discover, MasterCard, or VISA, or by personal check. If paying by check, please make check payable to **Odysseys Unlimited, Inc.** and include with the form. Final payment is due at least 95 days prior to departure.

Send to: **Odysseys Unlimited, Inc.**  
**Attn: Special Interest Groups**  
**One Newton Place**  
**275 Washington Street, Suite 300**  
**Newton, MA 02458**

### COSTA RICA'S NATURAL HERITAGE • OCTOBER 19-29, 2024

I/We would like to request \_\_\_\_\_ place(s). (Deposit amount is \$500 per person.)

Full Passport Name \_\_\_\_\_ Date of Birth \_\_\_\_\_ Gender \_\_\_\_\_

Full Passport Name \_\_\_\_\_ Date of Birth \_\_\_\_\_ Gender \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ ZIP \_\_\_\_\_

Home Phone (\_\_\_\_\_) \_\_\_\_\_ Cell Phone (\_\_\_\_\_) \_\_\_\_\_

E-mail(s) \_\_\_\_\_ Badge Name(s) \_\_\_\_\_

Please book my/our air from \_\_\_\_\_

I will share a room with \_\_\_\_\_ I request a single room (limited availability)

**Pre-Tour "Tortuguero National Park" Option:** Please sign me/us up

Tour membership limited to 18 guests

# Costa Rica's Natural Heritage

**11 days for \$4,681 total price from Atlanta**

**(\$4,295 air & land inclusive plus \$386 airline taxes and fees)**

*In this small Central American democracy kissed by nature, our small group discovers a nation's wealth in four distinct regions, from cloud forest to rainforest, Central Valley to Pacific Coast. As Costa Rica presents its staggering display of biodiversity – pristine landscapes, unique microclimates, exotic flora and fauna – we enjoy a relaxed yet comprehensive exploration that celebrates Costa Rica's wide-ranging natural resources.*



**Day 1: Depart for San Jose, Costa Rica** We arrive in the Costa Rican capital and transfer to our hotel located in the Escazu area outside the city. This afternoon and evening are at leisure.

**Day 2: San Jose** After meeting our tour director and fellow travelers at this morning's breakfast briefing, we embark on an excursion to Irazú National Park, whose active volcano last erupted in 1994. At 11,260 feet, Irazú stands as Costa Rica's tallest volcano, as well as its largest, and presents a spectacle of nature, as it rises from a flat, bare landscape coated in ash. We return to our hotel late this afternoon; tonight we enjoy a welcome dinner there. *B,L,D*

**Day 3: San Jose/Arenal Region** We leave this morning for the Arenal region, passing picturesque villages along the way. We stop at the Doka Coffee Estate, located on the fertile slopes of Poas Volcano, where we learn about coffee-making and Costa Rica's coffee crop, one of the country's largest exports. Continuing on, we stop in Carrizal at the family-owned Botanical Orchid Garden, with tropical trails, exhibits, nurseries, and gardens all dedicated to the wondrous orchid plant. After time to explore here, we travel on to Arenal and our hotel, which offers magnificent views of Arenal Volcano and where we dine tonight. *B,L,D*

**Day 4: Arenal Region** This morning we visit a local elementary school to enjoy a cultural exchange with the children and learn about Costa Rica's vaunted educational system – the country boasts a literacy rate of more than 95%. We continue on to Ecocentro Danaus, a biological reserve focused on conservation, environmental education, and sustainability. A series of trails winds through the secondary forest, where we see diverse flora, including orchids, bromelia, and heliconia, along with some of the preserve's 150 species of birds, sloths, and bats, among other fauna. Highlights include a butterfly farm with 30 different species and a natural water spring that attracts waterfowl, alligators, and iguanas. Later today there's time for more volcano viewing before and after dinner from a comfortable perch at our hotel. *B,L,D*

## Small Group Tour Highlights

Irazú Volcano excursion • Doka Coffee Estate • Carrizal's Botanical Orchid Garden • Visit with schoolchildren • Ecocentro Danaus Biological Reserve • Arenal hanging bridges guided walk • Night viewing of Arenal Volcano • Monteverde Cloud Forest biological reserve • Tempisque River float safari • Three-night Guanacaste stay at a beachfront resort

Day	Itinerary	Hotel	Rating
1	Depart U.S. for San Jose	InterContinental Costa Rica	Sup. First Class
2	San Jose	InterContinental Costa Rica	Sup. First Class
3-5	Arenal Region	Lomas del Volcan	First Class
6-7	Monteverde Cloud Forest	Fondavela Monteverde	First Class
8-10	Guanacaste	JW Marriott Guanacaste Resort & Spa	Sup. First Class
11	Depart Guanacaste for U.S.		

*Ratings are based on the Hotel & Travel Index, the travel industry standard reference.*

Cover photo: We see Arenal, one of the world's most active volcanoes, from a safe distance.



We see many colorful tree frogs in Costa Rica's rainforests.

**Day 5: Arenal Region** On this morning's visit to Arenal's Mistico Park hanging bridges, we have the special opportunity to experience the rainforest from the canopy level as we traverse a series of five suspension bridges high above the forest floor. While we observe the rainforest from a unique perspective, our naturalist guide will point out some of the flora and fauna that thrive here. Then we return to our hotel, where the remainder of the day is at leisure to relax amidst the beautiful grounds and thermal waters. Lunch and dinner today are on our own. *B*

**Day 6: Arenal Region/Monteverde Cloud Forest** We travel today to the "green cathedral" of Monteverde. En route we stop to visit a non-profit handicrafts cooperative dedicated to enhancing the economic and social well-being of local women artists. After lunch on our own in Santa Elena, we continue on to our hotel, arriving late afternoon. We dine tonight at a local restaurant in Monteverde. *B,D*

**Day 7: Monteverde** This morning we embark on a guided walk through Monteverde's biological reserve, learning about the amazing biodiversity in this relatively small area. After lunch together we visit the Monteverde Bat Jungle to learn about Costa Rica's diverse – and important – bat population. Late this afternoon we return to our hotel for time at leisure before visiting with a local resident who will share stories of how Quakers have influenced the region, including their founding of Monteverde's biological reserve. We dine together this evening. *B,L,D*

**Day 8: Monteverde/Guanacaste** We depart by coach this morning for Guanacaste, Costa Rica's stunning northwest Pacific coastal region. After a stop for lunch, we reach our resort hotel overlooking the Pacific mid-afternoon. *B,L,D*

**Day 9: Guanacaste** A float safari on the Tempisque River highlights this morning's excursion to the Palo Verde region, which is both an extraordinary wetland and also one of the world's last tropical dry forests. In this unique ecosystem, we can expect to see abundant bird- and wildlife, including monkeys, iguanas, and crocodiles. After lunch together we return to our hotel mid-afternoon, with the remainder of the

### Pre-Tour Option

October 16-19, 2024

## Tortuguero National Park

4 days/3 nights for \$895 total price

Single Supplement: \$195

*Encounter exceptional biodiversity, from rainforest to marsh, where fresh water meets the sea to form canals, lagoons, and wetlands, and also to provide an important turtle nesting reserve. An ecological tour de force!*

### Your Tour Price Includes

- Round-trip transfers San Jose/Tortuguero by van and boat
- 3 nights' accommodations: 1 night in San Jose at InterContinental Costa Rica (Superior First Class), 2 nights in Tortuguero National Park at Mawamba Lodge (First Class)
- 8 meals: 3 breakfasts, 3 lunches, 2 dinners
- Included sightseeing: Tortuguero town and Sea Turtle Conservancy; two boat safaris along the Tortuguero canals
- Services of an Odysseys Unlimited Tour Director
- Gratuities for dining room servers, airport and hotel porters, and all drivers



THE GOAL OF LIFE IS  
LIVING IN AGREEMENT  
WITH NATURE.”

– ZENO

day at leisure along one of Costa Rica’s most beautiful Pacific Coast settings. *B,L*



*Arenal’s hanging bridges*

**Day 10: Guanacaste**

Today is at leisure to enjoy the beautiful beach and other amenities of our hotel, including an outdoor infinity pool. Optional activities include kayaking, hiking, or visiting the lively town of Tamarindo. This evening we gather at a farewell dinner to celebrate our Costa Rican adventure. *B,D*

**Day 11: Depart for U.S.** We transfer to the airport this morning for our return flights to the U.S. *B*



*We explore Tortuguero’s canals on the pre-tour option.*

**Your Tour Price Includes**

- Round-trip air transportation from listed cities
- 10 nights’ accommodations in Superior First Class and First Class hotels
- 23 meals: 10 breakfasts, 6 lunches, 7 dinners
- Extensive sightseeing as described, including all entrance fees
- Services of an expert Costa Rica naturalist as your Odysseys Unlimited Tour Director
- Private motorcoach transportation throughout your trip
- Luggage handling for one bag per person
- Gratuities for dining room servers, airport and hotel porters, and all drivers



*Costa Rican parrot – one of 16 native species*

**Tour Departs: October 19, 2024**

Prices include int’l airfare and all taxes, surcharges, and fees.

Miami	\$4,381
Boston, New York, Tampa, Washington, DC	\$4,581
Atlanta, Charlotte, Chicago, Cleveland, Dallas, Houston, Los Angeles, Orlando, San Francisco	\$4,681
Baltimore, Cincinnati, Denver, Detroit, Minneapolis, Philadelphia, Phoenix, Portland (OR), Seattle	\$4,781
Land Only (transfers not included)	\$3,695

Please call if your city is not listed. Prices are per person based on double occupancy and include airline taxes, surcharges, and fees of \$386, which are subject to change until final payment is made.

Single travelers please add \$1,395. All tour prices above (excluding airline taxes, surcharges, and fees) are guaranteed.

**Please note:** This trip includes nature walks and lengthy coach rides over bumpy dirt roads. You should be in good physical condition to enjoy the tour to its fullest.

**For reservations and information, please call Odysseys Unlimited, Inc. toll-free at 888-370-6765**

**Monday–Friday, 9:00 AM–7:00 PM, Eastern Time**



Emory Alumni Association  
815 Houston Mill Road  
Atlanta, GA 30322

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Standard  
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Unlimited, Inc.

## GENERAL TERMS AND CONDITIONS

*Please read this information carefully, as payment of a \$500 deposit per person represents your acceptance of the following Terms and Conditions.*

**Not Included in Tour Price:** Airfare when purchasing a Land Only package; costs of passports and visas; immunizations and inoculations; personal expenses such as beverages, laundry, room service, and meals not specified; airport transfers when purchasing a Land Only package; gratuities to your Odysseys Unlimited Tour Director, which are at your discretion (suggested gratuities: \$10-\$15 per traveler, per day); communication charges; optional sightseeing; and travel protection insurance. Additional baggage fees may apply and are subject to change at any time. You should confirm directly with your airline(s) prior to departure.

**Cancellations, Refunds, and Changes:** If you must cancel your trip, the effective date of cancellation will be upon Odysseys Unlimited, Inc.'s receipt of your notification. Refunds for cancellations are subject to the following per person charges: **cancel 95 days or more before departure: \$200 charge; cancel 94-65 days before departure: 25% of tour price; cancel 64-45 days before departure: 50% of tour price; cancel 44-30 days before departure: 75% of tour price; cancel 29-0 days before departure: no refund.** If you make any changes to your reservation from 94 to 30 days prior to departure, Odysseys Unlimited, Inc. will apply a \$100 per person administrative fee, in addition to any fees or penalties imposed by third parties. Changes are subject to availability and cannot be guaranteed. If your reservation changes from double occupancy to single occupancy for any reason, you will be charged the single supplement. **No changes are allowed within 30 days of departure.**

**Upon reservation, you must provide your full legal name as it appears on your passport, as well as your date of birth and gender. In the event an airline ticket is issued with incorrect information you have provided, you will be responsible for charges associated with the ticket's reissue.**

**Responsibility:** Emory University, as sponsor, contracts with Odysseys Unlimited, Inc. to offer this trip. Emory University assumes no liability for the operation of the tour. The liability of Odysseys Unlimited, Inc., as tour operator, is strictly limited. Odysseys Unlimited, Inc. purchases transportation, hotel accommodations, and restaurant and other services from independent suppliers under our control. We serve only as agents for these suppliers in securing tour arrangements and therefore will not accept responsibility for wrongful, negligent, or arbitrary acts or omissions of these independent contractors, or of their employees, agents, servants, or representatives. Emory University and Odysseys Unlimited, Inc. are not liable for injury, damage, loss, accident, or delay that may be caused by events not within our control, including, without limitation, acts of terrorism, war, strikes, the defect of any vehicle, or the negligence or default of any third party. All coupons, receipts, and tickets issued are subject to the terms and conditions specified by the air carriers, cruise line(s), and other independent suppliers. We will make every effort to operate our tours as planned, but we reserve the right to make itinerary changes as necessary. If unforeseen circumstances require us to change a hotel, we will select alternative accommodations of the same or better quality.

**Health and Medical Issues:** We request that you be in good health to participate in this tour. There is a considerable amount of walking as well as nature walks and lengthy coach rides over bumpy roads, and **you must be able to get on and off motorcoaches and boats on your own.** We regret that we cannot offer individual assistance; in such cases you must be accompanied by a companion who will assist you. Please note that many of our tour itineraries, for reasons beyond our control, do not accommodate wheelchairs. Please call or e-mail us to inquire and we will do our best to answer any questions you may have. We reserve the right to remove anyone whose physical or mental condition, in our opinion, compromises the operation of the tour or detracts from the enjoyment or safety of the other passengers. In that event, Emory University and Odysseys Unlimited, Inc. assume no financial responsibility for any unused portion of the tour.

**Air Transportation – Important Information:** Odysseys Unlimited, Inc. includes in its tour price round-trip economy air from designated gateway cities as shown, and contracts with those airlines the company feels provide the level of service, routings, and value necessary for your entire trip. While another airline may offer a more direct connection, it may be at a price unavailable at the lower group rates. You will receive your preliminary air schedule approximately 2½ months prior to departure. **Please note that seat assignment on your international flight is usually done at airport check-in. Odysseys Unlimited, Inc. is unable to guarantee any seat assignments.** Due to the nature of tour operator tickets, other restrictions apply, including, but not limited to, frequent flyer mileage accrual, stopovers, alternate travel dates, upgrades, and airline taxes and fees. If you prefer to make your own travel arrangements, Land Only is available on most tours. **Since international and domestic air schedules are subject to change at any time, we recommend that if you choose to make your own airline reservations, you do not purchase non-refundable tickets or those with high penalties for changes. If you choose to make your own air arrangements, Odysseys Unlimited, Inc. shall not have any liability for any loss resulting from cancellation of this tour or changes in this tour.**

Emory University is an EEO/AA/Disability/Veteran Employer.



**JOIN EMORY ON  
AN EXCLUSIVE TOUR  
TO COSTA RICA!**

*Guaranteed Small Group:  
Limited to 18 Guests*